

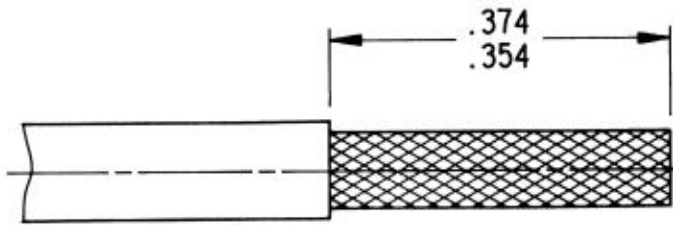


Séries
EPX

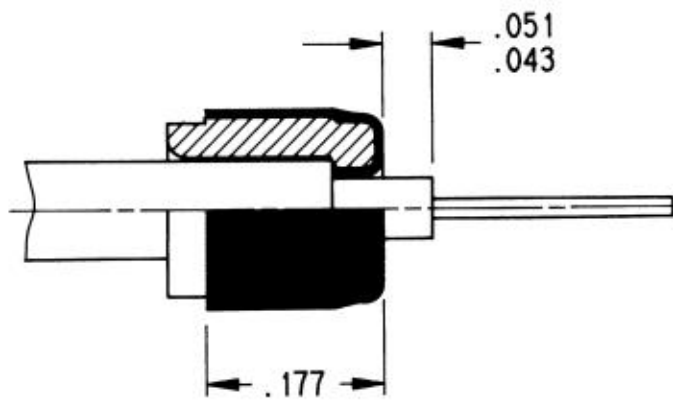
WIRING INSTRUCTIONS

Issue:
19 DEC.94

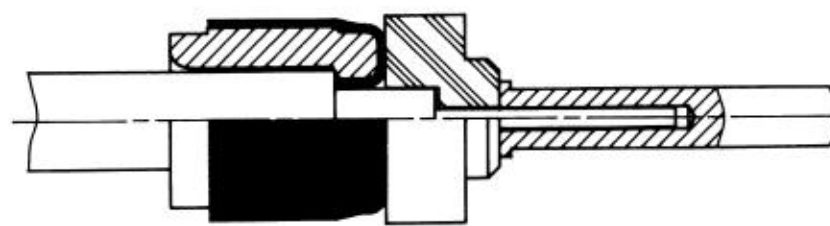
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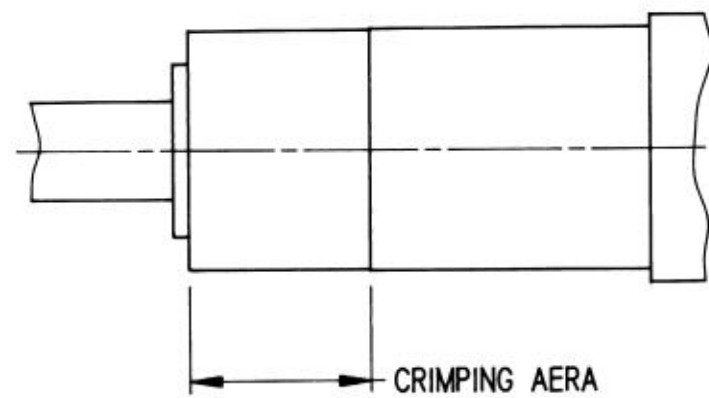
STEP 1
TRIM JACKET TO DIMENSION SHOWN



STEP 2
SLIDE FERRULE OVER BRAID, UNTIL IT BUTTS AGAINST THE JACKET
COMB OUT EXPOSED BRAID
FOLD COMBED BRAID OVER FERRULE
TRIM DIELECTRIC TO DIMENSION SHOWN



STEP 3
SLIDE REAR INSULATOR ON DIELECTRIC UNTIL IT BUTTS AGAINST THE BRAID
SLIDE CENTER CONTACT OVER CENTER CONDUCTOR UNTIL IT BUTTS AGAINST REAR INSULATOR
CRIMP CENTER CONTACT
CRIMPING TOOL M22520/2-01
SELECTOR ON 6 FOR RG180, RG178
SELECTOR ON 7 FOR RG174, RG316



STEP 4
INSERT THE PART INTO OUTER CONTACT, ENSURING THEY ARE PUSHED HOME
CRIMP OUTER CONTACT
CRIMPING TOOL M22520/5-01
DIE M22520/5-05 HEX A (.212 ON FLATS)

This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

4112_9311

CREATION				
PEN: .				
NOM: JP MACARI				
DATE: 19 DEC.94				
APPR.: <i>[Signature]</i>	Issue	Revisions	Name	Approved

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